Steering Column Upper Shroud Engagement Kit #SK000260

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Tools Required
Tape Measure or Ruler
Hole Punch or Nail
Drill
No. 29 Drill Bit (1/8” bit alternatively)
T-25 Torx Hand Driver

Parts Required
3 Screws (TRW # 020298)

Installation

NOTE Removing the steering wheel prior to beginning this operation may provide easier access to the shrouds.

1. The Upper Shroud (456150) should fit snugly into the Shroud Cap (456148). Be sure that the Upper Shroud is fully and evenly engaged with the Shroud Cap all the way around the perimeter.

2. Using a punch or a nail, mark locations for drilling three (3) holes through the steering column shrouding. Hole centers should be marked 3/16” above the bottom of the lip of the Shroud Cap in the following locations: front (facing driver) center, rear (facing dashboard) center, and right end (opposite of turn signal switch) center. See Figure 1.

3. Using a No. 29 drill bit, drill each hole, where marked. **If properly located, the holes will be through the lip where the Shroud Cap and Upper Shroud overlap.**

   ! CAUTION It is important to install the screws by hand. Using a drill/driver could result in overtorking, which would strip out the hole.

4. Install a Screw (020298) into each hole using a T-25 Torx hand driver. Hand-tighten only.