Service Bulletin #COL-118

U-joint Assembly Replacement.
Service Kit #403927-X1

Released April 21, 1995

1. Note the orientation of the u-joint prior to removal. The new u-joint has to be installed in the same manner. The short yoke must be installed on the output shaft of the column.

2. Remove the cross bolt, two washers and nut holding the u-joint in place. (11/16" Socket, 5/8" Box end wrench).

3. Remove the u-joint.

4. Inspect the cross bolt for thread damage; replace if necessary.

5. Install the new u-joint, aligning the groove and the whistle notch. Make sure the short yoke is installed onto the column, in the same orientation in which the old u-joint was positioned.

6. Reinstall the cross bolt, two washers and nut so that the washers are positioned against the outside of the u-joint: one between the bolt head and u-joint, one between the nut and u-joint. Torque to manufacturer's specifications. (11/16" Socket, 5/8" Box end wrench, Foot pound torque wrench).

CAUTION The short yoke must be installed on the column.

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