

TRW Automotive
Commercial Steering Systems

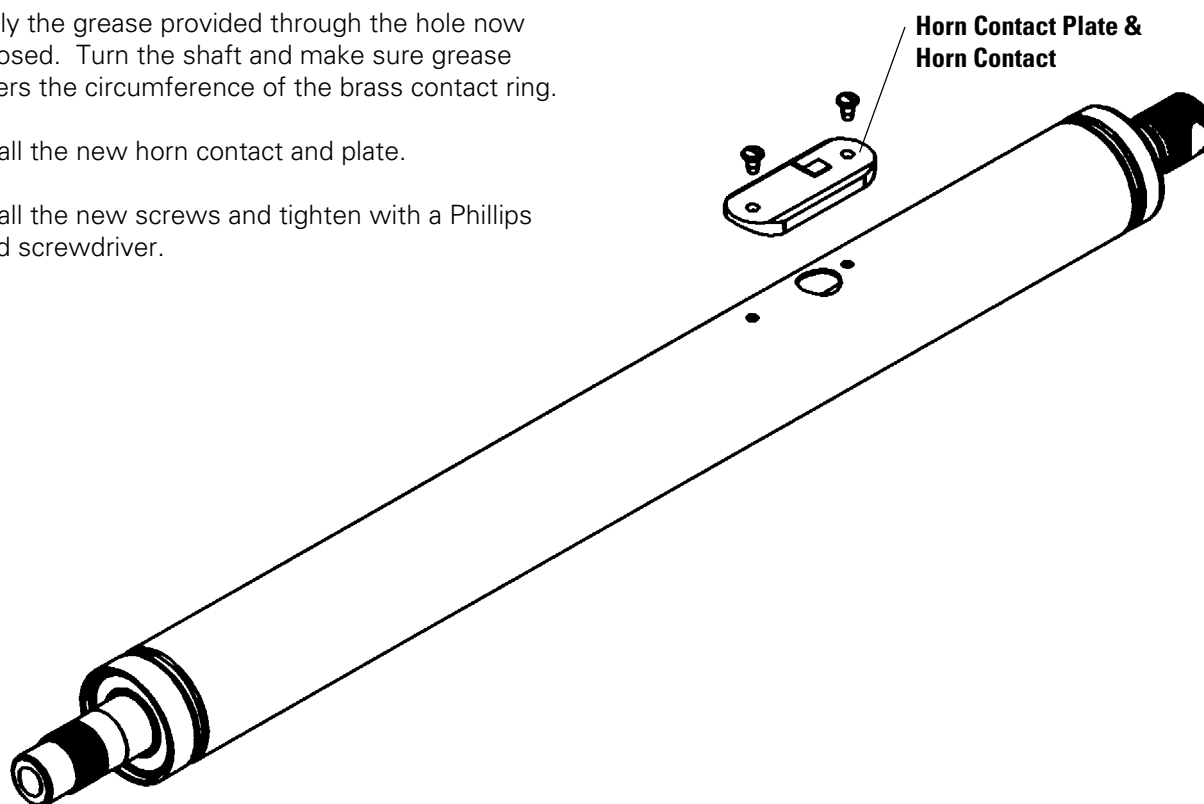
Service Bulletin #COL-116

UC32 Horn Contact Replacement Instructions. Service Kit #453094-X2, #453094-X3

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This TRW Commercial Steering Systems' service bulletin has been written to help you repair commercial vehicles more efficiently. This bulletin should not replace your manuals; you should use them together. These materials are intended for use by properly trained, professional mechanics, NOT "Do-it-yourselfers". You should not try to diagnose or repair steering problems unless you have been trained, and have the right equipment, tools and know-how to perform the work correctly and safely.

1. Remove the two Phillips head screws holding the horn contact plate.
2. Remove the horn contact plate and horn contact.
3. Apply the grease provided through the hole now exposed. Turn the shaft and make sure grease covers the circumference of the brass contact ring.
4. Install the new horn contact and plate.
5. Install the new screws and tighten with a Phillips head screwdriver.



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