

**TRW Automotive**  
Steering & Suspension Systems

## Service Bulletin #LNK-107

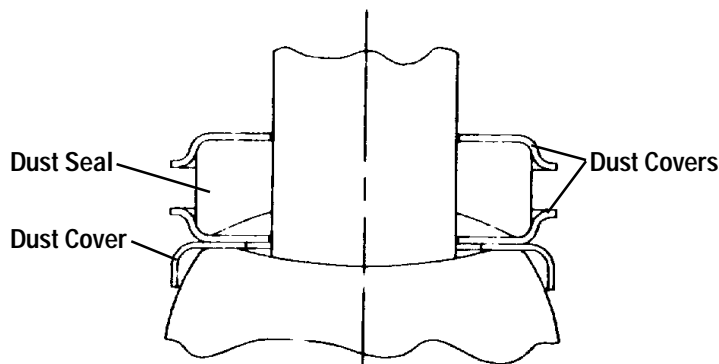
### Anti-Tilt Seal Component Replacement Procedure for kit #L-28-KP-0012 (Replace when seal is damaged or otherwise not sealing correctly)

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*This TRW Commercial Steering Division service bulletin has been written to help you repair commercial vehicles more efficiently. This bulletin should not replace your manuals; you should use them together. These materials are intended for use by properly trained, professional mechanics, NOT "Do-it-yourselfers". You should not try to diagnose or repair steering problems unless you have been trained, and have the right equipment, tools and know-how to perform the work correctly and safely.*

**⚠ CAUTION** This seal kit should be used only for replacement of identical anti-tilt seals. Use of these components on any other configuration of socket and seal assembly could cause lash or lost motion while steering, and damage components.

1. Disconnect the drag link from the arm.
2. Remove and discard three dust covers and one dust seal.
3. Wipe off all grease and foreign material from around the ball stud and socket throat. Do not use any type of cleanser to remove the grease.
4. Assemble the parts from the kit as shown. Make sure the chamfer on the dust seal is facing toward the socket.
5. Reconnect the drag link to the arm and tighten to specifications.
6. Grease the socket through the lube fitting using EP chassis lube NLGI Grade 2.



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